

享展王企業有限公司

SHANG TZANG WANG ENTERPRISE CO.,LTD



高效能·高效率·尺寸齊全·客製化

內外冷式鎢鋼鑽頭



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公司簡介

享展王公司創立于中華民國七十六年四月，創立之初，秉持著認真嚴謹的態度經營，不斷的開發各種產品，如有ST660、ST880、ST880X 超細及極細微粒全鎢鋼刀具、捨棄式快速鑽頭、捨棄式快速留芯鑽頭、大口徑捨棄式深孔鑽頭(鏜鑽)等。棒材直接辦理進口，降低成本，並將利潤回饋給顧客。二十幾年來，工業界所需之產品種類繁多，為因應各方面需求，本公司專業規劃、管理，各類產品加以詳細分類，接受特殊規格訂做；並不斷開發、製造及引進最新規格之產品，充實庫存量，使工業界朋友能在最短的時間內，得到享展王公司最迅速、最有效率的服務。

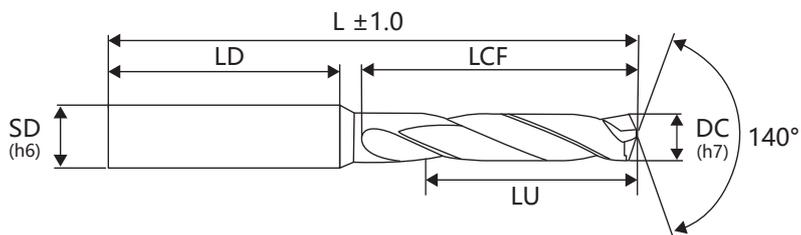
享展王公司以專業、認真【堅持品質、永續經營】的態度實踐生命共同體的精神內，致力為工業界盡心努力內，共同創造世紀新紀元。



堅持品質 永續經營

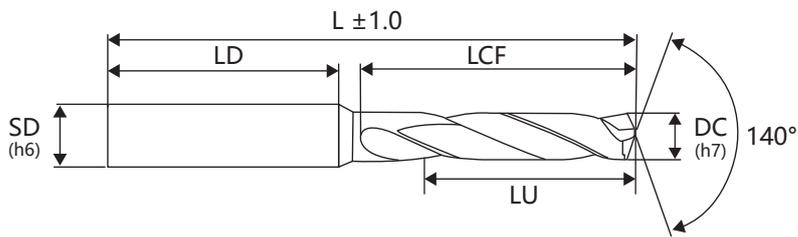
項次	品名	頁數
1.	2刃 - D x 3 鎢鋼鑽頭	1~4
2.	2刃 - D x 5 鎢鋼鑽頭	5~8
3.	2刃 - D x 3 鎢鋼中心出水鑽頭	9~12
4.	2刃 - D x 5 鎢鋼中心出水鑽頭	13~16
5.	3刃 - D x 3 鎢鋼中心出水鑽頭	17
6.	3刃 - D x 5 鎢鋼中心出水鑽頭	18
7.	深孔鑽 10 x D	19~20
8.	深孔鑽 15 x D	21~22
9.	深孔鑽 20 x D	23~24
10.	深孔鑽 30 x D	25~26
11.	推薦切削條件	27~28

2刃-Dx3 鎢鋼鑽頭



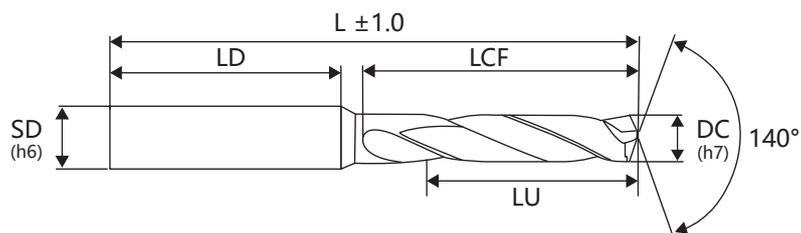
編號	刃徑 DC	柄徑 SD	柄長 LD	加工深度 LU	溝長 LCF	總長 L	刃數 S
S313.030020	3.00	4	36	14	20	62	2
S313.031020	3.10	4	36	14	20	62	2
S313.032020	3.20	4	36	14	20	62	2
S313.033020	3.30	4	36	14	20	62	2
S313.034020	3.40	4	36	14	20	62	2
S313.035020	3.50	4	36	14	20	62	2
S313.036020	3.60	4	36	14	20	62	2
S313.037020	3.70	4	36	14	20	62	2
S313.038024	3.80	4	36	17	24	66	2
S313.039024	3.90	4	36	17	24	66	2
S313.040024	4.00	4	36	17	24	66	2
S313.041024	4.10	6	36	17	24	66	2
S313.042024	4.20	6	36	17	24	66	2
S313.043024	4.30	6	36	17	24	66	2
S313.044024	4.40	6	36	17	24	66	2
S313.045024	4.50	6	36	17	24	66	2
S313.046024	4.60	6	36	17	24	66	2
S313.047024	4.70	6	36	17	24	66	2
S313.048028	4.80	6	36	20	28	66	2
S313.049028	4.90	6	36	20	28	66	2
S313.050028	5.00	6	36	20	28	66	2
S313.051028	5.10	6	36	20	28	66	2
S313.052028	5.20	6	36	20	28	66	2
S313.053028	5.30	6	36	20	28	66	2
S313.054028	5.40	6	36	20	28	66	2
S313.055028	5.50	6	36	20	28	66	2
S313.056028	5.60	6	36	20	28	66	2
S313.057028	5.70	6	36	20	28	66	2
S313.058028	5.80	6	36	20	28	66	2
S313.059028	5.90	6	36	20	28	66	2
S313.060028	6.00	6	36	20	28	66	2
S313.061034	6.10	8	36	24	34	79	2
S313.062034	6.20	8	36	24	34	79	2
S313.063034	6.30	8	36	24	34	79	2
S313.064034	6.40	8	36	24	34	79	2

2刃-Dx3 錫鋼鑽頭



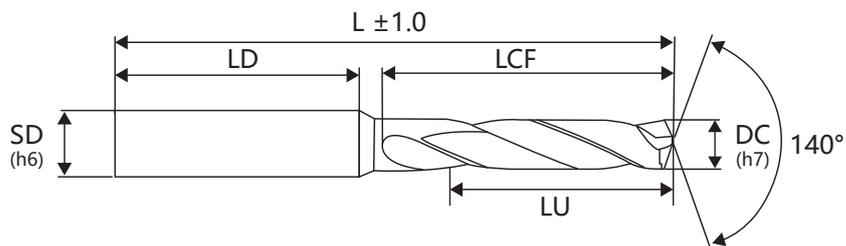
編號	刃徑 DC	柄徑 SD	柄長 LD	加工深度 LU	溝長 LCF	總長 L	刃數 S
S313.065034	6.50	8	36	24	34	79	2
S313.066034	6.60	8	36	24	34	79	2
S313.067034	6.70	8	36	24	34	79	2
S313.068034	6.80	8	36	24	34	79	2
S313.069034	6.90	8	36	24	34	79	2
S313.070034	7.00	8	36	24	34	79	2
S313.071041	7.10	8	36	29	41	79	2
S313.072041	7.20	8	36	29	41	79	2
S313.073041	7.30	8	36	29	41	79	2
S313.074041	7.40	8	36	29	41	79	2
S313.075041	7.50	8	36	29	41	79	2
S313.076041	7.60	8	36	29	41	79	2
S313.077041	7.70	8	36	29	41	79	2
S313.078041	7.80	8	36	29	41	79	2
S313.079041	7.90	8	36	29	41	79	2
S313.080041	8.00	8	36	29	41	79	2
S313.081047	8.10	10	40	36	47	89	2
S313.082047	8.20	10	40	36	47	89	2
S313.083047	8.30	10	40	36	47	89	2
S313.084047	8.40	10	40	36	47	89	2
S313.085047	8.50	10	40	36	47	89	2
S313.086047	8.60	10	40	36	47	89	2
S313.087047	8.70	10	40	36	47	89	2
S313.088047	8.80	10	40	36	47	89	2
S313.089047	8.90	10	40	36	47	89	2
S313.090047	9.00	10	40	36	47	89	2
S313.091047	9.10	10	40	36	47	89	2
S313.092047	9.20	10	40	36	47	89	2
S313.093047	9.30	10	40	36	47	89	2
S313.094047	9.40	10	40	36	47	89	2
S313.095047	9.50	10	40	36	47	89	2
S313.096047	9.60	10	40	36	47	89	2
S313.097047	9.70	10	40	36	47	89	2
S313.098047	9.80	10	40	36	47	89	2
S313.099047	9.90	10	40	36	47	89	2

2刃-Dx3 鎢鋼鑽頭



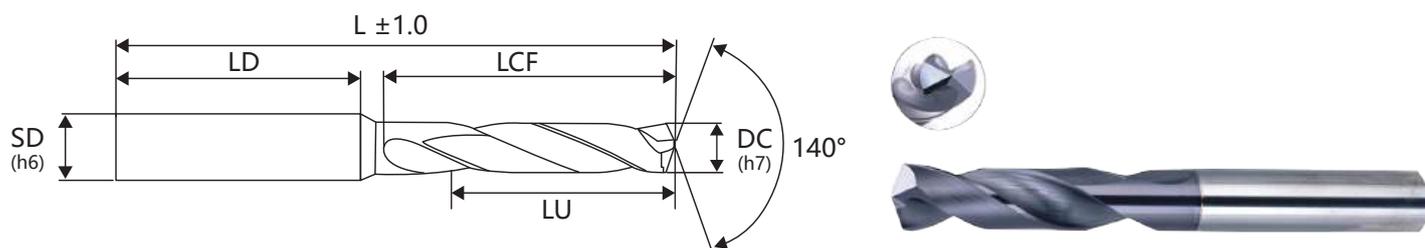
編號	刃徑 DC	柄徑 SD	柄長 LD	加工深度 LU	溝長 LCF	總長 L	刃數 S
S313.100047	10.00	10	40	36	47	89	2
S313.101055	10.10	12	45	40	55	102	2
S313.102055	10.20	12	45	40	55	102	2
S313.103055	10.30	12	45	40	55	102	2
S313.104055	10.40	12	45	40	55	102	2
S313.105055	10.50	12	45	40	55	102	2
S313.106055	10.60	12	45	40	55	102	2
S313.107055	10.70	12	45	40	55	102	2
S313.108055	10.80	12	45	40	55	102	2
S313.109055	10.90	12	45	40	55	102	2
S313.110055	11.00	12	45	40	55	102	2
S313.111055	11.10	12	45	40	55	102	2
S313.112055	11.20	12	45	40	55	102	2
S313.113055	11.30	12	45	40	55	102	2
S313.114055	11.40	12	45	40	55	102	2
S313.115055	11.50	12	45	40	55	102	2
S313.116055	11.60	12	45	40	55	102	2
S313.117055	11.70	12	45	40	55	102	2
S313.118055	11.80	12	45	40	55	102	2
S313.119055	11.90	12	45	40	55	102	2
S313.120055	12.00	12	45	40	55	102	2
S313.121060	12.10	14	45	43	60	107	2
S313.122060	12.20	14	45	43	60	107	2
S313.123060	12.30	14	45	43	60	107	2
S313.124060	12.40	14	45	43	60	107	2
S313.125060	12.50	14	45	43	60	107	2
S313.126060	12.60	14	45	43	60	107	2
S313.127060	12.70	14	45	43	60	107	2
S313.128060	12.80	14	45	43	60	107	2
S313.129060	12.90	14	45	43	60	107	2
S313.130060	13.00	14	45	43	60	107	2
S313.131060	13.10	14	45	43	60	107	2
S313.132060	13.20	14	45	43	60	107	2
S313.133060	13.30	14	45	43	60	107	2
S313.134060	13.40	14	45	43	60	107	2

2刃-Dx3 錫鋼鑽頭



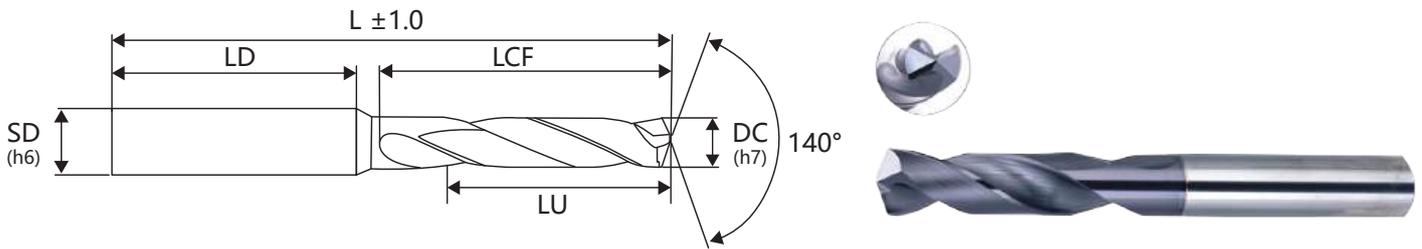
編號	刃徑 DC	柄徑 SD	柄長 LD	加工深度 LU	溝長 LCF	總長 L	刃數 S
S313.135060	13.50	14	45	43	60	107	2
S313.136060	13.60	14	45	43	60	107	2
S313.137060	13.70	14	45	43	60	107	2
S313.138060	13.80	14	45	43	60	107	2
S313.139060	13.90	14	45	43	60	107	2
S313.140060	14.00	14	45	43	60	107	2
S313.141065	14.10	16	48	45	65	115	2
S313.142065	14.20	16	48	45	65	115	2
S313.143065	14.30	16	48	45	65	115	2
S313.144065	14.40	16	48	45	65	115	2
S313.145065	14.50	16	48	45	65	115	2
S313.146065	14.60	16	48	45	65	115	2
S313.147065	14.70	16	48	45	65	115	2
S313.148065	14.80	16	48	45	65	115	2
S313.149065	14.90	16	48	45	65	115	2
S313.150065	15.00	16	48	45	65	115	2
S313.151065	15.10	16	48	45	65	115	2
S313.152065	15.20	16	48	45	65	115	2
S313.153065	15.30	16	48	45	65	115	2
S313.154065	15.40	16	48	45	65	115	2
S313.155065	15.50	16	48	45	65	115	2
S313.156065	15.60	16	48	45	65	115	2
S313.157065	15.70	16	48	45	65	115	2
S313.158065	15.80	16	48	45	65	115	2
S313.159065	15.90	16	48	45	65	115	2
S313.160065	16.00	16	48	45	65	115	2

2刃-Dx5 鎢鋼鑽頭



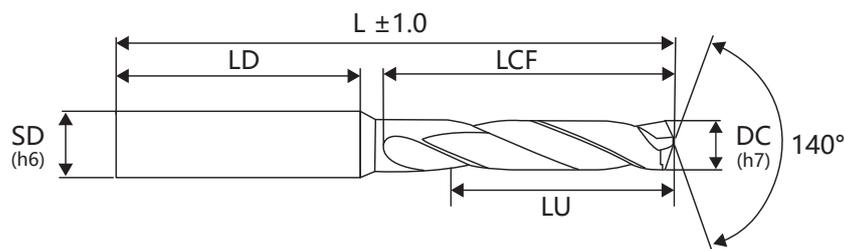
編號	刃徑 DC	柄徑 SD	柄長 LD	加工深度 LU	溝長 LCF	總長 L	刃數 S
S513.030028	3.00	4	36	23	28	66	2
S513.031028	3.10	4	36	23	28	66	2
S513.032028	3.20	4	36	23	28	66	2
S513.033028	3.30	4	36	23	28	66	2
S513.034028	3.40	4	36	23	28	66	2
S513.035028	3.50	4	36	23	28	66	2
S513.036028	3.60	4	36	23	28	66	2
S513.037028	3.70	4	36	23	28	66	2
S513.038036	3.80	4	36	29	36	74	2
S513.039036	3.90	4	36	29	36	74	2
S513.040036	4.00	4	36	29	36	74	2
S513.041036	4.10	6	36	29	36	74	2
S513.042036	4.20	6	36	29	36	74	2
S513.043036	4.30	6	36	29	36	74	2
S513.044036	4.40	6	36	29	36	74	2
S513.045036	4.50	6	36	29	36	74	2
S513.046036	4.60	6	36	29	36	74	2
S513.047036	4.70	6	36	29	36	74	2
S513.048044	4.80	6	36	35	44	82	2
S513.049044	4.90	6	36	35	44	82	2
S513.050044	5.00	6	36	35	44	82	2
S513.051044	5.10	6	36	35	44	82	2
S513.052044	5.20	6	36	35	44	82	2
S513.053044	5.30	6	36	35	44	82	2
S513.054044	5.40	6	36	35	44	82	2
S513.055044	5.50	6	36	35	44	82	2
S513.056044	5.60	6	36	35	44	82	2
S513.057044	5.70	6	36	35	44	82	2
S513.058044	5.80	6	36	35	44	82	2
S513.059044	5.90	6	36	35	44	82	2
S513.060044	6.00	6	36	35	44	82	2
S513.061053	6.10	8	36	43	53	91	2
S513.062053	6.20	8	36	43	53	91	2
S513.063053	6.30	8	36	43	53	91	2
S513.064053	6.40	8	36	43	53	91	2

2刃-Dx5 鎢鋼鑽頭



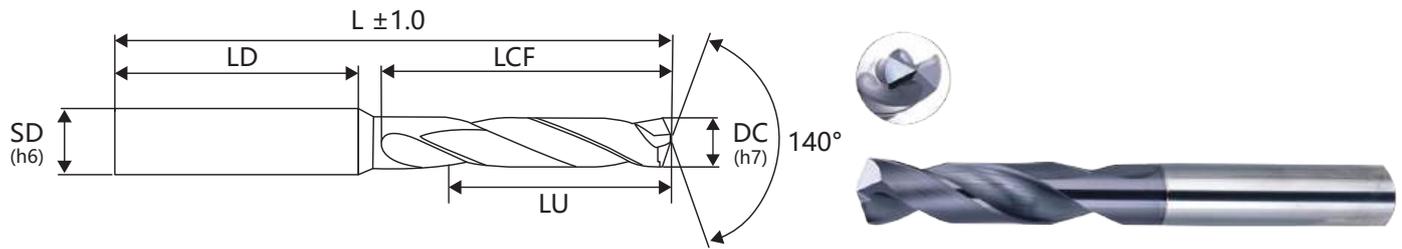
編號	刃徑 DC	柄徑 SD	柄長 LD	加工深度 LU	溝長 LCF	總長 L	刃數 S
S513.065053	6.50	8	36	43	53	91	2
S513.066053	6.60	8	36	43	53	91	2
S513.067053	6.70	8	36	43	53	91	2
S513.068053	6.80	8	36	43	53	91	2
S513.069053	6.90	8	36	43	53	91	2
S513.070053	7.00	8	36	43	53	91	2
S513.071053	7.10	8	36	43	53	91	2
S513.072053	7.20	8	36	43	53	91	2
S513.073053	7.30	8	36	43	53	91	2
S513.074053	7.40	8	36	43	53	91	2
S513.075053	7.50	8	36	43	53	91	2
S513.076053	7.60	8	36	43	53	91	2
S513.077053	7.70	8	36	43	53	91	2
S513.078053	7.80	8	36	43	53	91	2
S513.079053	7.90	8	36	43	53	91	2
S513.080053	8.00	8	36	43	53	91	2
S513.081061	8.10	10	40	49	61	103	2
S513.082061	8.20	10	40	49	61	103	2
S513.083061	8.30	10	40	49	61	103	2
S513.084061	8.40	10	40	49	61	103	2
S513.085061	8.50	10	40	49	61	103	2
S513.086061	8.60	10	40	49	61	103	2
S513.087061	8.70	10	40	49	61	103	2
S513.088061	8.80	10	40	49	61	103	2
S513.089061	8.90	10	40	49	61	103	2
S513.090061	9.00	10	40	49	61	103	2
S513.091061	9.10	10	40	49	61	103	2
S513.092061	9.20	10	40	49	61	103	2
S513.093061	9.30	10	40	49	61	103	2
S513.094061	9.40	10	40	49	61	103	2
S513.095061	9.50	10	40	49	61	103	2
S513.096061	9.60	10	40	49	61	103	2
S513.097061	9.70	10	40	49	61	103	2
S513.098061	9.80	10	40	49	61	103	2
S513.099061	9.90	10	40	49	61	103	2

2刃-Dx5 鎢鋼鑽頭



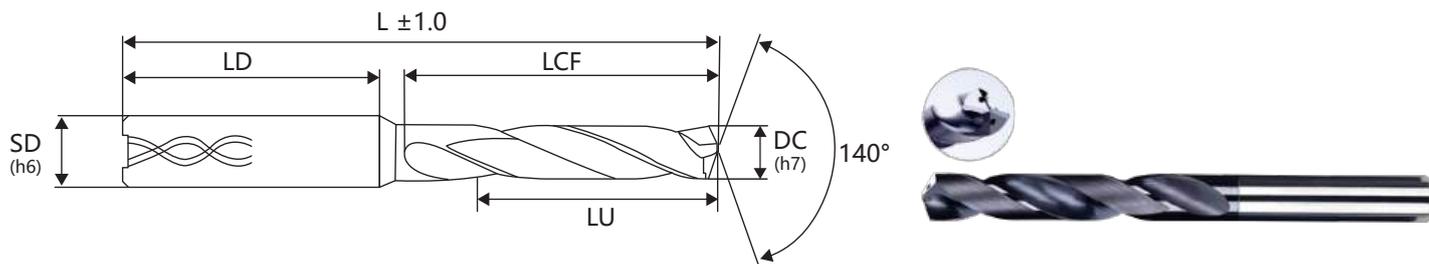
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S513.100061	10.00	10	40	49	61	103	2
S513.101071	10.10	12	45	56	71	118	2
S513.102071	10.20	12	45	56	71	118	2
S513.103071	10.30	12	45	56	71	118	2
S513.104071	10.40	12	45	56	71	118	2
S513.105071	10.50	12	45	56	71	118	2
S513.106071	10.60	12	45	56	71	118	2
S513.107071	10.70	12	45	56	71	118	2
S513.108071	10.80	12	45	56	71	118	2
S513.109071	10.90	12	45	56	71	118	2
S513.110071	11.00	12	45	56	71	118	2
S513.111071	11.10	12	45	56	71	118	2
S513.112071	11.20	12	45	56	71	118	2
S513.113071	11.30	12	45	56	71	118	2
S513.114071	11.40	12	45	56	71	118	2
S513.115071	11.50	12	45	56	71	118	2
S513.116071	11.60	12	45	56	71	118	2
S513.117071	11.70	12	45	56	71	118	2
S513.118071	11.80	12	45	56	71	118	2
S513.119071	11.90	12	45	56	71	118	2
S513.120071	12.00	12	45	56	71	118	2
S513.121077	12.10	14	45	60	77	124	2
S513.122077	12.20	14	45	60	77	124	2
S513.123077	12.30	14	45	60	77	124	2
S513.124077	12.40	14	45	60	77	124	2
S513.125077	12.50	14	45	60	77	124	2
S513.126077	12.60	14	45	60	77	124	2
S513.127077	12.70	14	45	60	77	124	2
S513.128077	12.80	14	45	60	77	124	2
S513.129077	12.90	14	45	60	77	124	2
S513.130077	13.00	14	45	60	77	124	2
S513.131077	13.10	14	45	60	77	124	2
S513.132077	13.20	14	45	60	77	124	2
S513.133077	13.30	14	45	60	77	124	2
S513.134077	13.40	14	45	60	77	124	2

2刃-Dx5 鎢鋼鑽頭



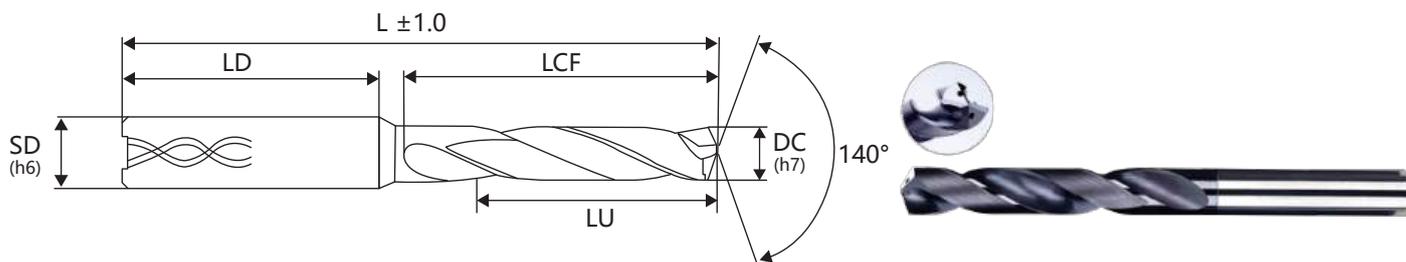
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S513.135077	13.50	14	45	60	77	124	2
S513.136077	13.60	14	45	60	77	124	2
S513.137077	13.70	14	45	60	77	124	2
S513.138077	13.80	14	45	60	77	124	2
S513.139077	13.90	14	45	60	77	124	2
S513.140077	14.00	14	45	60	77	124	2
S513.141083	14.10	16	48	63	83	133	2
S513.142083	14.20	16	48	63	83	133	2
S513.143083	14.30	16	48	63	83	133	2
S513.144083	14.40	16	48	63	83	133	2
S513.145083	14.50	16	48	63	83	133	2
S513.146083	14.60	16	48	63	83	133	2
S513.147083	14.70	16	48	63	83	133	2
S513.148083	14.80	16	48	63	83	133	2
S513.149083	14.90	16	48	63	83	133	2
S513.150083	15.00	16	48	63	83	133	2
S513.151083	15.10	16	48	63	83	133	2
S513.152083	15.20	16	48	63	83	133	2
S513.153083	15.30	16	48	63	83	133	2
S513.154083	15.40	16	48	63	83	133	2
S513.155083	15.50	16	48	63	83	133	2
S513.156083	15.60	16	48	63	83	133	2
S513.157083	15.70	16	48	63	83	133	2
S513.158083	15.80	16	48	63	83	133	2
S513.159083	15.90	16	48	63	83	133	2
S513.160083	16.00	16	48	63	83	133	2

2刃-Dx3 鎢鋼中心出水鑽頭



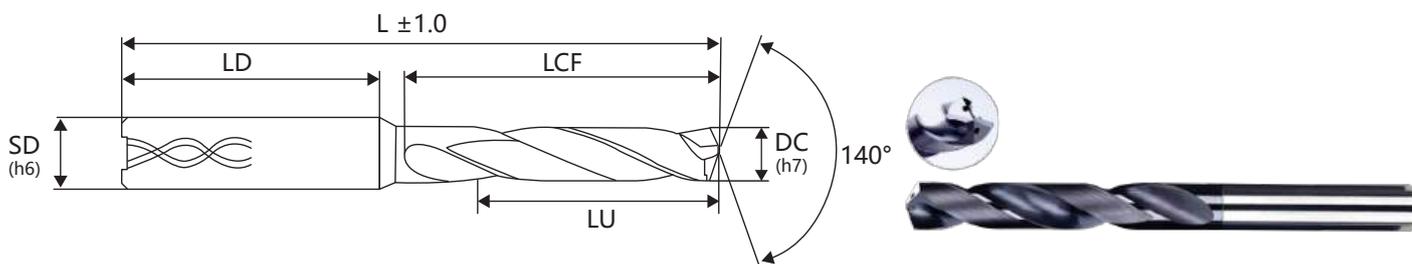
編號	刃徑 DC	柄徑 SD	柄長 LD	加工深度 LU	溝長 LCF	總長 L	刃數 S
S317.030020	3.00	4	36	14	20	62	2
S317.031020	3.10	4	36	14	20	62	2
S317.032020	3.20	4	36	14	20	62	2
S317.033020	3.30	4	36	14	20	62	2
S317.034020	3.40	4	36	14	20	62	2
S317.035020	3.50	4	36	14	20	62	2
S317.036020	3.60	4	36	14	20	62	2
S317.037020	3.70	4	36	14	20	62	2
S317.038024	3.80	4	36	17	24	66	2
S317.039024	3.90	4	36	17	24	66	2
S317.040024	4.00	4	36	17	24	66	2
S317.041024	4.10	6	36	17	24	66	2
S317.042024	4.20	6	36	17	24	66	2
S317.043024	4.30	6	36	17	24	66	2
S317.044024	4.40	6	36	17	24	66	2
S317.045024	4.50	6	36	17	24	66	2
S317.046024	4.60	6	36	17	24	66	2
S317.047024	4.70	6	36	17	24	66	2
S317.048028	4.80	6	36	20	28	66	2
S317.049028	4.90	6	36	20	28	66	2
S317.050028	5.00	6	36	20	28	66	2
S317.051028	5.10	6	36	20	28	66	2
S317.052028	5.20	6	36	20	28	66	2
S317.053028	5.30	6	36	20	28	66	2
S317.054028	5.40	6	36	20	28	66	2
S317.055028	5.50	6	36	20	28	66	2
S317.056028	5.60	6	36	20	28	66	2
S317.057028	5.70	6	36	20	28	66	2
S317.058028	5.80	6	36	20	28	66	2
S317.059028	5.90	6	36	20	28	66	2
S317.060028	6.00	6	36	20	28	66	2
S317.061034	6.10	8	36	24	34	79	2
S317.062034	6.20	8	36	24	34	79	2
S317.063034	6.30	8	36	24	34	79	2
S317.064034	6.40	8	36	24	34	79	2

2刃-Dx3 鎢鋼中心出水鑽頭



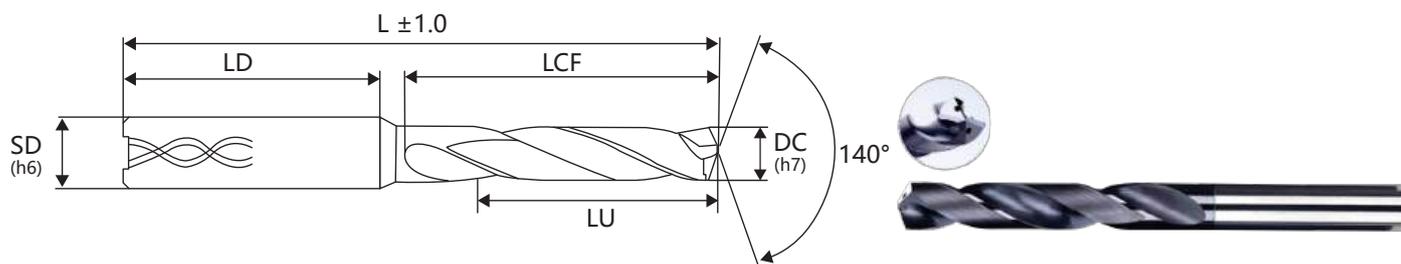
編號	刃徑 DC	柄徑 SD	柄長 LD	加工深度 LU	溝長 LCF	總長 L	刃數 S
S317.065034	6.50	8	36	24	34	79	2
S317.066034	6.60	8	36	24	34	79	2
S317.067034	6.70	8	36	24	34	79	2
S317.068034	6.80	8	36	24	34	79	2
S317.069034	6.90	8	36	24	34	79	2
S317.070034	7.00	8	36	24	34	79	2
S317.071041	7.10	8	36	29	41	79	2
S317.072041	7.20	8	36	29	41	79	2
S317.073041	7.30	8	36	29	41	79	2
S317.074041	7.40	8	36	29	41	79	2
S317.075041	7.50	8	36	29	41	79	2
S317.076041	7.60	8	36	29	41	79	2
S317.077041	7.70	8	36	29	41	79	2
S317.078041	7.80	8	36	29	41	79	2
S317.079041	7.90	8	36	29	41	79	2
S317.080041	8.00	8	36	29	41	79	2
S317.081047	8.10	10	40	36	47	89	2
S317.082047	8.20	10	40	36	47	89	2
S317.083047	8.30	10	40	36	47	89	2
S317.084047	8.40	10	40	36	47	89	2
S317.085047	8.50	10	40	36	47	89	2
S317.086047	8.60	10	40	36	47	89	2
S317.087047	8.70	10	40	36	47	89	2
S317.088047	8.80	10	40	36	47	89	2
S317.089047	8.90	10	40	36	47	89	2
S317.090047	9.00	10	40	36	47	89	2
S317.091047	9.10	10	40	36	47	89	2
S317.092047	9.20	10	40	36	47	89	2
S317.093047	9.30	10	40	36	47	89	2
S317.094047	9.40	10	40	36	47	89	2
S317.095047	9.50	10	40	36	47	89	2
S317.096047	9.60	10	40	36	47	89	2
S317.097047	9.70	10	40	36	47	89	2
S317.098047	9.80	10	40	36	47	89	2
S317.099047	9.90	10	40	36	47	89	2

2刃-Dx3 鎢鋼中心出水鑽頭



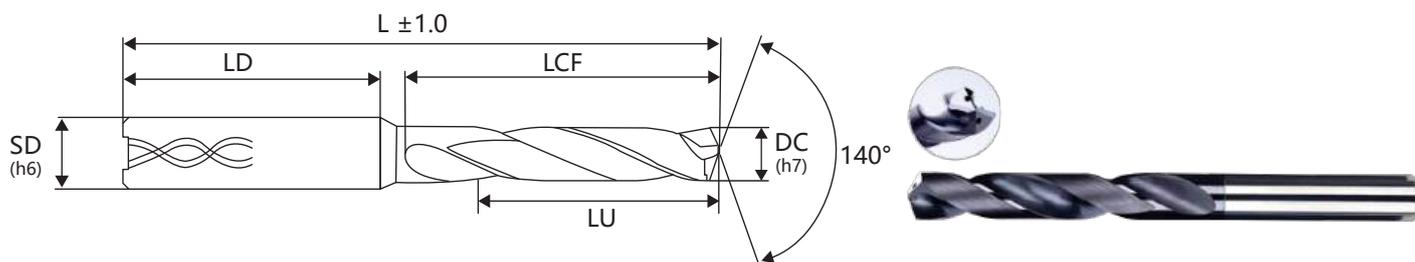
編號	刃徑 DC	柄徑 SD	柄長 LD	加工深度 LU	溝長 LCF	總長 L	刃數 S
S317.100047	10.00	10	40	36	47	89	2
S317.101055	10.10	12	45	40	55	102	2
S317.102055	10.20	12	45	40	55	102	2
S317.103055	10.30	12	45	40	55	102	2
S317.104055	10.40	12	45	40	55	102	2
S317.105055	10.50	12	45	40	55	102	2
S317.106055	10.60	12	45	40	55	102	2
S317.107055	10.70	12	45	40	55	102	2
S317.108055	10.80	12	45	40	55	102	2
S317.109055	10.90	12	45	40	55	102	2
S317.110055	11.00	12	45	40	55	102	2
S317.111055	11.10	12	45	40	55	102	2
S317.112055	11.20	12	45	40	55	102	2
S317.113055	11.30	12	45	40	55	102	2
S317.114055	11.40	12	45	40	55	102	2
S317.115055	11.50	12	45	40	55	102	2
S317.116055	11.60	12	45	40	55	102	2
S317.117055	11.70	12	45	40	55	102	2
S317.118055	11.80	12	45	40	55	102	2
S317.119055	11.90	12	45	40	55	102	2
S317.120055	12.00	12	45	40	55	102	2
S317.121060	12.10	14	45	43	60	107	2
S317.122060	12.20	14	45	43	60	107	2
S317.123060	12.30	14	45	43	60	107	2
S317.124060	12.40	14	45	43	60	107	2
S317.125060	12.50	14	45	43	60	107	2
S317.126060	12.60	14	45	43	60	107	2
S317.127060	12.70	14	45	43	60	107	2
S317.128060	12.80	14	45	43	60	107	2
S317.129060	12.90	14	45	43	60	107	2
S317.130060	13.00	14	45	43	60	107	2
S317.131060	13.10	14	45	43	60	107	2
S317.132060	13.20	14	45	43	60	107	2
S317.133060	13.30	14	45	43	60	107	2
S317.134060	13.40	14	45	43	60	107	2

2刃-Dx3 鎢鋼中心出水鑽頭



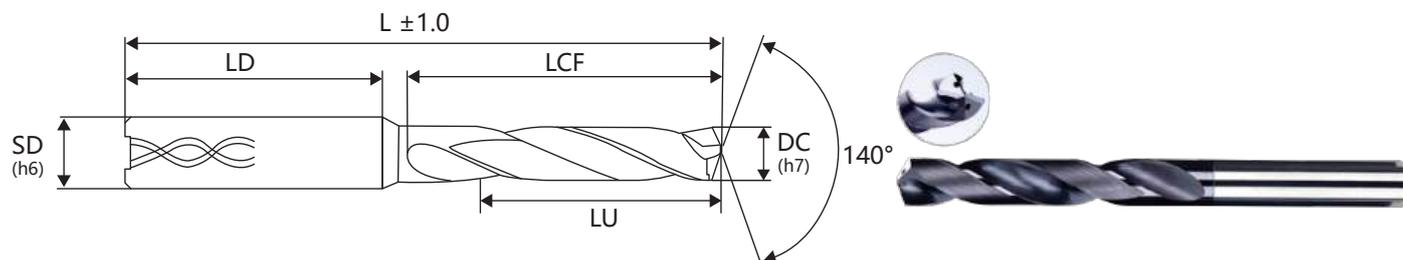
編號	刃徑 DC	柄徑 SD	柄長 LD	加工深度 LU	溝長 LCF	總長 L	刃數 S
S317.135060	13.50	14	45	43	60	107	2
S317.136060	13.60	14	45	43	60	107	2
S317.137060	13.70	14	45	43	60	107	2
S317.138060	13.80	14	45	43	60	107	2
S317.139060	13.90	14	45	43	60	107	2
S317.140060	14.00	14	45	43	60	107	2
S317.141065	14.10	16	48	45	65	115	2
S317.142065	14.20	16	48	45	65	115	2
S317.143065	14.30	16	48	45	65	115	2
S317.144065	14.40	16	48	45	65	115	2
S317.145065	14.50	16	48	45	65	115	2
S317.146065	14.60	16	48	45	65	115	2
S317.147065	14.70	16	48	45	65	115	2
S317.148065	14.80	16	48	45	65	115	2
S317.149065	14.90	16	48	45	65	115	2
S317.150065	15.00	16	48	45	65	115	2
S317.151065	15.10	16	48	45	65	115	2
S317.152065	15.20	16	48	45	65	115	2
S317.153065	15.30	16	48	45	65	115	2
S317.154065	15.40	16	48	45	65	115	2
S317.155065	15.50	16	48	45	65	115	2
S317.156065	15.60	16	48	45	65	115	2
S317.157065	15.70	16	48	45	65	115	2
S317.158065	15.80	16	48	45	65	115	2
S317.159065	15.90	16	48	45	65	115	2
S317.160065	16.00	16	48	45	65	115	2

2刃-Dx5 鎢鋼中心出水鑽頭



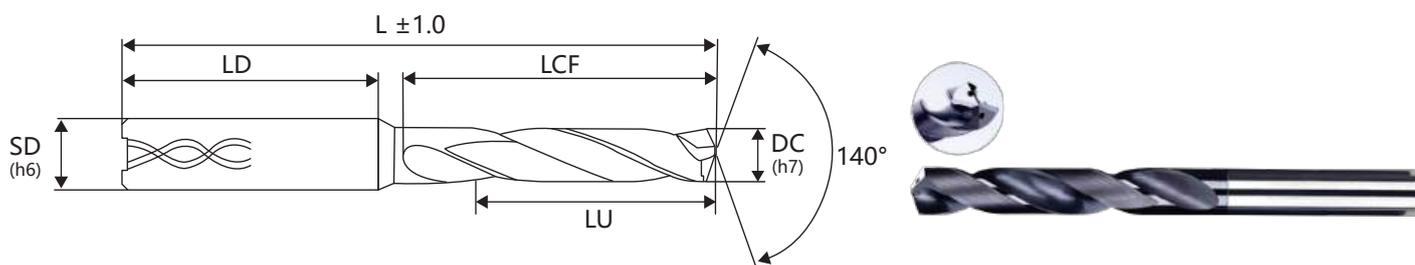
編號	刃徑 DC	柄徑 SD	柄長 LD	加工深度 LU	溝長 LCF	總長 L	刃數 S
S517.030028	3.00	4	36	23	28	66	2
S517.031028	3.10	4	36	23	28	66	2
S517.032028	3.20	4	36	23	28	66	2
S517.033028	3.30	4	36	23	28	66	2
S517.034028	3.40	4	36	23	28	66	2
S517.035028	3.50	4	36	23	28	66	2
S517.036028	3.60	4	36	23	28	66	2
S517.037028	3.70	4	36	23	28	66	2
S517.038036	3.80	4	36	29	36	74	2
S517.039036	3.90	4	36	29	36	74	2
S517.040036	4.00	4	36	29	36	74	2
S517.041036	4.10	6	36	29	36	74	2
S517.042036	4.20	6	36	29	36	74	2
S517.043036	4.30	6	36	29	36	74	2
S517.044036	4.40	6	36	29	36	74	2
S517.045036	4.50	6	36	29	36	74	2
S517.046036	4.60	6	36	29	36	74	2
S517.047036	4.70	6	36	29	36	74	2
S517.048044	4.80	6	36	35	44	82	2
S517.049044	4.90	6	36	35	44	82	2
S517.050044	5.00	6	36	35	44	82	2
S517.051044	5.10	6	36	35	44	82	2
S517.052044	5.20	6	36	35	44	82	2
S517.053044	5.30	6	36	35	44	82	2
S517.054044	5.40	6	36	35	44	82	2
S517.055044	5.50	6	36	35	44	82	2
S517.056044	5.60	6	36	35	44	82	2
S517.057044	5.70	6	36	35	44	82	2
S517.058044	5.80	6	36	35	44	82	2
S517.059044	5.90	6	36	35	44	82	2
S517.060044	6.00	6	36	35	44	82	2
S517.061053	6.10	8	36	43	53	91	2
S517.062053	6.20	8	36	43	53	91	2
S517.063053	6.30	8	36	43	53	91	2
S517.064053	6.40	8	36	43	53	91	2

2刃-Dx5 鎢鋼中心出水鑽頭



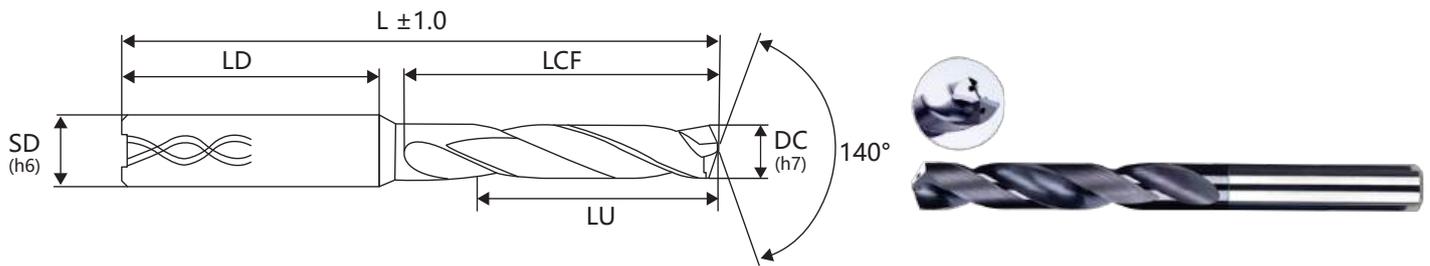
編號	刃徑 DC	柄徑 SD	柄長 LD	加工深度 LU	溝長 LCF	總長 L	刃數 S
S517.065053	6.50	8	36	43	53	91	2
S517.066053	6.60	8	36	43	53	91	2
S517.067053	6.70	8	36	43	53	91	2
S517.068053	6.80	8	36	43	53	91	2
S517.069053	6.90	8	36	43	53	91	2
S517.070053	7.00	8	36	43	53	91	2
S517.071053	7.10	8	36	43	53	91	2
S517.072053	7.20	8	36	43	53	91	2
S517.073053	7.30	8	36	43	53	91	2
S517.074053	7.40	8	36	43	53	91	2
S517.075053	7.50	8	36	43	53	91	2
S517.076053	7.60	8	36	43	53	91	2
S517.077053	7.70	8	36	43	53	91	2
S517.078053	7.80	8	36	43	53	91	2
S517.079053	7.90	8	36	43	53	91	2
S517.080053	8.00	8	36	43	53	91	2
S517.081061	8.10	10	40	49	61	103	2
S517.082061	8.20	10	40	49	61	103	2
S517.083061	8.30	10	40	49	61	103	2
S517.084061	8.40	10	40	49	61	103	2
S517.085061	8.50	10	40	49	61	103	2
S517.086061	8.60	10	40	49	61	103	2
S517.087061	8.70	10	40	49	61	103	2
S517.088061	8.80	10	40	49	61	103	2
S517.089061	8.90	10	40	49	61	103	2
S517.090061	9.00	10	40	49	61	103	2
S517.091061	9.10	10	40	49	61	103	2
S517.092061	9.20	10	40	49	61	103	2
S517.093061	9.30	10	40	49	61	103	2
S517.094061	9.40	10	40	49	61	103	2
S517.095061	9.50	10	40	49	61	103	2
S517.096061	9.60	10	40	49	61	103	2
S517.097061	9.70	10	40	49	61	103	2
S517.098061	9.80	10	40	49	61	103	2
S517.099061	9.90	10	40	49	61	103	2

2刃-Dx5 鎢鋼中心出水鑽頭



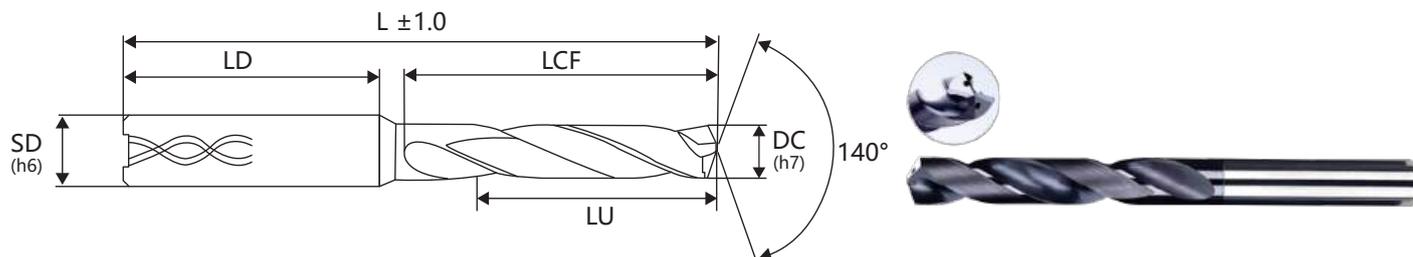
編號	刃徑 DC	柄徑 SD	柄長 LD	加工深度 LU	溝長 LCF	總長 L	刃數 S
S517.100061	10.00	10	40	49	61	103	2
S517.101071	10.10	12	45	56	71	118	2
S517.102071	10.20	12	45	56	71	118	2
S517.103071	10.30	12	45	56	71	118	2
S517.104071	10.40	12	45	56	71	118	2
S517.105071	10.50	12	45	56	71	118	2
S517.106071	10.60	12	45	56	71	118	2
S517.107071	10.70	12	45	56	71	118	2
S517.108071	10.80	12	45	56	71	118	2
S517.109071	10.90	12	45	56	71	118	2
S517.110071	11.00	12	45	56	71	118	2
S517.111071	11.10	12	45	56	71	118	2
S517.112071	11.20	12	45	56	71	118	2
S517.113071	11.30	12	45	56	71	118	2
S517.114071	11.40	12	45	56	71	118	2
S517.115071	11.50	12	45	56	71	118	2
S517.116071	11.60	12	45	56	71	118	2
S517.117071	11.70	12	45	56	71	118	2
S517.118071	11.80	12	45	56	71	118	2
S517.119071	11.90	12	45	56	71	118	2
S517.120071	12.00	12	45	56	71	118	2
S517.121077	12.10	14	45	60	77	124	2
S517.122077	12.20	14	45	60	77	124	2
S517.123077	12.30	14	45	60	77	124	2
S517.124077	12.40	14	45	60	77	124	2
S517.125077	12.50	14	45	60	77	124	2
S517.126077	12.60	14	45	60	77	124	2
S517.127077	12.70	14	45	60	77	124	2
S517.128077	12.80	14	45	60	77	124	2
S517.129077	12.90	14	45	60	77	124	2
S517.130077	13.00	14	45	60	77	124	2
S517.131077	13.10	14	45	60	77	124	2
S517.132077	13.20	14	45	60	77	124	2
S517.133077	13.30	14	45	60	77	124	2
S517.134077	13.40	14	45	60	77	124	2

2刃-Dx5 錫鋼中心出水鑽頭



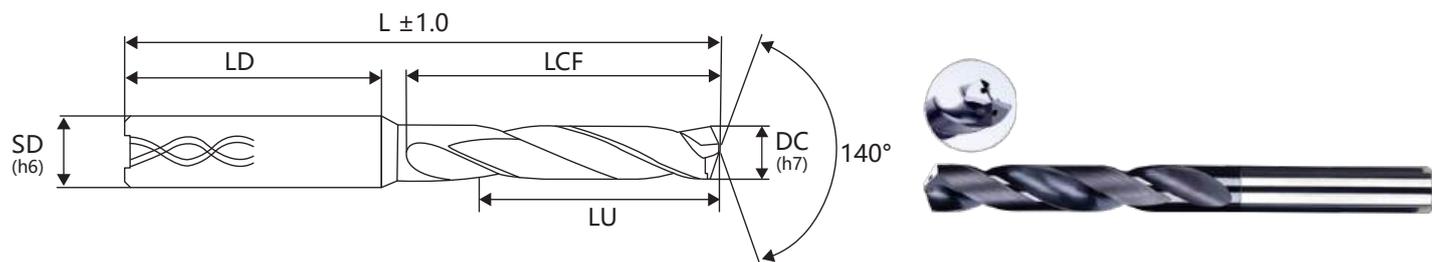
編號	刃徑 DC	柄徑 SD	柄長 LD	加工深度 LU	溝長 LCF	總長 L	刃數 S
S517.135077	13.50	14	45	60	77	124	2
S517.136077	13.60	14	45	60	77	124	2
S517.137077	13.70	14	45	60	77	124	2
S517.138077	13.80	14	45	60	77	124	2
S517.139077	13.90	14	45	60	77	124	2
S517.140077	14.00	14	45	60	77	124	2
S517.141083	14.10	16	48	63	83	133	2
S517.142083	14.20	16	48	63	83	133	2
S517.143083	14.30	16	48	63	83	133	2
S517.144083	14.40	16	48	63	83	133	2
S517.145083	14.50	16	48	63	83	133	2
S517.146083	14.60	16	48	63	83	133	2
S517.147083	14.70	16	48	63	83	133	2
S517.148083	14.80	16	48	63	83	133	2
S517.149083	14.90	16	48	63	83	133	2
S517.150083	15.00	16	48	63	83	133	2
S517.151083	15.10	16	48	63	83	133	2
S517.152083	15.20	16	48	63	83	133	2
S517.153083	15.30	16	48	63	83	133	2
S517.154083	15.40	16	48	63	83	133	2
S517.155083	15.50	16	48	63	83	133	2
S517.156083	15.60	16	48	63	83	133	2
S517.157083	15.70	16	48	63	83	133	2
S517.158083	15.80	16	48	63	83	133	2
S517.159083	15.90	16	48	63	83	133	2
S517.160083	16.00	16	48	63	83	133	2

3刃-Dx3 鎢鋼中心出水鑽頭



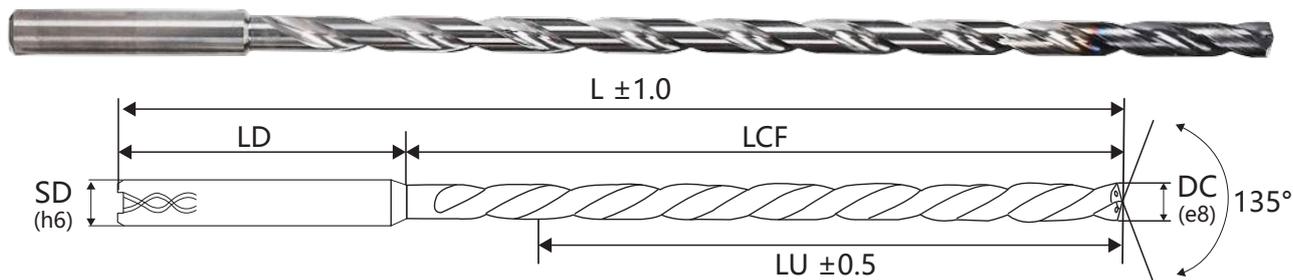
編號	刃徑 DC	柄徑 SD	柄長 LD	加工深度 LU	溝長 LCF	總長 L	刃數 S
G003.0500	5.0	5	50	21	28	81	3
G003.0600	6.0	6	50	21	28	81	3
G003.0650	6.5	7	50	24	34	95	3
G003.0700	7.0	7	50	24	34	95	3
G003.0800	8.0	8	50	30	42	96	3
G003.0850	8.5	9	55	32	44	102	3
G003.0900	9.0	9	55	33	47	102	3
G003.0950	9.5	10	55	35	50	108	3
G003.1000	10.0	10	55	37	52	108	3
G003.1100	11.0	11	60	41	57	118	3
G003.1150	11.5	12	60	43	60	125	3
G003.1200	12.0	12	60	45	63	125	3
G003.1250	12.5	13	60	45	65	131	3
G003.1300	13.0	13	60	48	68	131	3
G003.1400	14.0	14	60	52	73	137	3
G003.1600	16.0	16	60	59	83	149	3

3刃-Dx5 錳鋼中心出水鑽頭



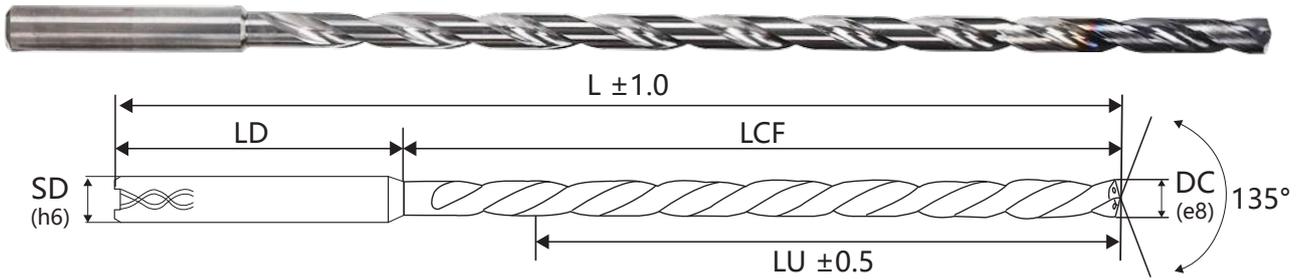
編號	刃徑 DC	柄徑 SD	柄長 LD	加工深度 LU	溝長 LCF	總長 L	刃數 S
G005.0500	5.0	5	50	38	45	99	3
G005.0600	6.0	6	50	40	49	101	3
G005.0650	6.5	7	50	44	53	110	3
G005.0700	7.0	7	50	47	57	110	3
G005.0800	8.0	8	50	54	66	120	3
G005.0850	8.5	9	55	57	70	129	3
G005.0900	9.0	9	55	60	74	129	3
G005.0950	9.5	10	55	64	78	138	3
G005.1000	10.0	10	55	67	82	138	3
G005.1100	11.0	11	60	74	90	151	3
G005.1150	11.5	12	60	77	94	160	3
G005.1200	12.0	12	60	80	99	161	3
G005.1250	12.5	13	60	84	103	170	3
G005.1300	13.0	13	60	87	107	170	3
G005.1400	14.0	14	60	94	115	179	3
G005.1600	16.0	16	60	107	131	197	3

深孔鑽 10xD



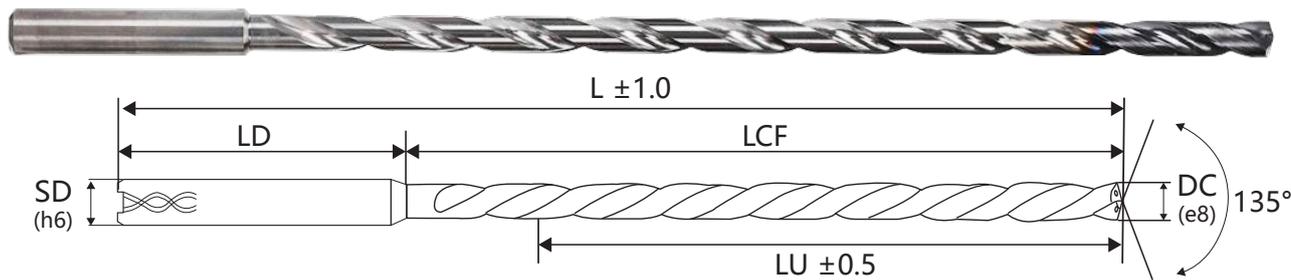
編號	刃徑 DC	柄徑 SD	柄長 LD	加工深度 LU	溝長 LCF	總長 L	刃數 S
Y009.03000	3.0	3	50	41	46	94	2
Y009.03100	3.1	4	50	49	54	104	2
Y009.03200	3.2	4	50	49	54	104	2
Y009.03300	3.3	4	50	49	54	104	2
Y009.03400	3.4	4	50	49	54	104	2
Y009.03500	3.5	4	50	49	54	104	2
Y009.03600	3.6	4	50	55	61	109	2
Y009.03700	3.7	4	50	55	61	109	2
Y009.03800	3.8	4	50	55	61	109	2
Y009.03900	3.9	4	50	50	61	109	2
Y009.04000	4.0	4	50	55	61	109	2
Y009.04100	4.1	5	50	63	69	121	2
Y009.04200	4.2	5	50	63	69	121	2
Y009.04300	4.3	5	50	63	69	121	2
Y009.04400	4.4	5	50	63	69	121	2
Y009.04500	4.5	5	50	63	69	121	2
Y009.04600	4.6	5	50	69	76	126	2
Y009.04700	4.7	5	50	69	76	126	2
Y009.04800	4.8	5	50	69	76	126	2
Y009.04900	4.9	5	50	69	76	126	2
Y009.05000	5.0	5	50	69	76	126	2
Y009.05100	5.1	6	50	76	84	138	2
Y009.05200	5.2	6	50	76	84	138	2
Y009.05300	5.3	6	50	76	84	138	2
Y009.05400	5.4	6	50	76	84	138	2
Y009.05500	5.5	6	50	76	84	138	2
Y009.05600	5.6	6	50	83	91	143	2
Y009.05700	5.7	6	50	83	91	143	2
Y009.05800	5.8	6	50	83	91	143	2
Y009.05900	5.9	6	50	83	91	143	2
Y009.06000	6.0	6	50	83	91	143	2
Y009.06100	6.1	7	55	90	99	154	2
Y009.06200	6.2	7	55	90	99	154	2
Y009.06300	6.3	7	55	90	99	154	2
Y009.06400	6.4	7	55	90	99	154	2

深孔鑽 10xD



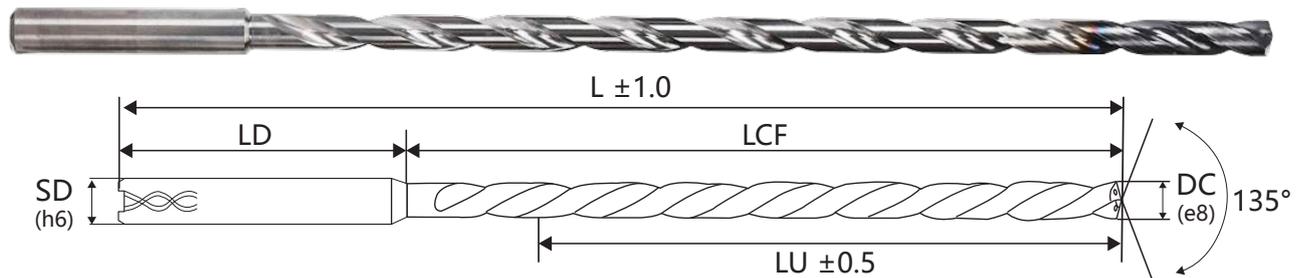
編號	刃徑 DC	柄徑 SD	柄長 LD	加工深度 LU	溝長 LCF	總長 L	刃數 S
Y009.06500	6.5	7	55	90	99	154	2
Y009.06600	6.6	7	55	96	106	159	2
Y009.06700	6.7	7	55	96	106	159	2
Y009.06800	6.8	7	55	96	106	159	2
Y009.06900	6.9	7	55	96	106	159	2
Y009.07000	7.0	7	55	96	106	159	2
Y009.07100	7.1	8	55	104	114	170	2
Y009.07200	7.2	8	55	104	114	170	2
Y009.07300	7.3	8	55	104	114	170	2
Y009.07400	7.4	8	55	104	114	170	2
Y009.07500	7.5	8	55	104	114	170	2
Y009.07600	7.6	8	55	111	121	175	2
Y009.07700	7.7	8	55	111	121	175	2
Y009.07800	7.8	8	55	111	121	175	2
Y009.07900	7.9	8	55	111	121	175	2
Y009.08000	8.0	8	55	111	121	175	2
Y009.08500	8.5	9	55	117	130	187	2
Y009.09000	9.0	9	55	123	137	192	2
Y009.09500	9.5	10	55	131	145	203	2
Y009.10000	10.0	10	55	137	152	208	2
Y009.10500	10.5	11	60	144	160	223	2
Y009.11000	11.0	11	60	151	167	228	2
Y009.11500	11.5	12	60	158	175	239	2
Y009.12000	12.0	12	60	164	182	244	2
Y009.12500	12.5	13	60	172	190	255	2
Y009.13000	13.0	13	60	178	197	260	2
Y009.13500	13.5	14	60	185	206	272	2
Y009.14000	14.0	14	60	192	213	277	2
Y009.14500	14.5	15	60	199	221	288	2
Y009.15000	15.0	15	60	205	228	293	2
Y009.15500	15.5	16	60	213	236	304	2
Y009.16000	16.0	16	60	219	243	309	2

深孔鑽 15xD



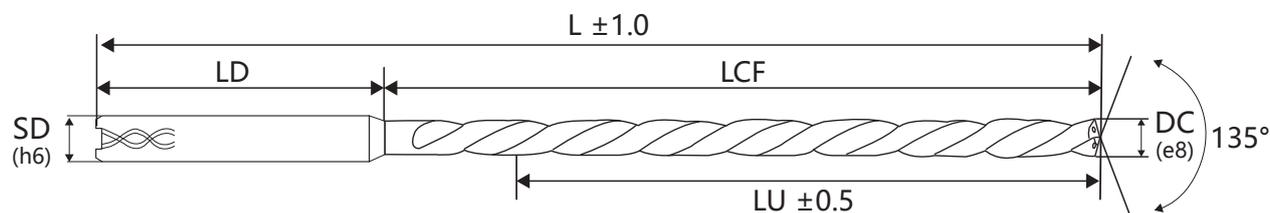
編號	刃徑 DC	柄徑 SD	柄長 LD	加工深度 LU	溝長 LCF	總長 L	刃數 S
Y015.03000	3.0	3	50	56	61	109	2
Y015.03100	3.1	4	50	64	69	119	2
Y015.03200	3.2	4	50	64	69	119	2
Y015.03300	3.3	4	50	64	69	119	2
Y015.03400	3.4	4	50	64	69	119	2
Y015.03500	3.5	4	50	64	69	119	2
Y015.03600	3.6	4	50	75	81	129	2
Y015.03700	3.7	4	50	75	81	129	2
Y015.03800	3.8	4	50	75	81	129	2
Y015.03900	3.9	4	50	75	81	129	2
Y015.04000	4.0	4	50	75	81	129	2
Y015.04100	4.1	5	50	83	89	141	2
Y015.04200	4.2	5	50	83	89	141	2
Y015.04300	4.3	5	50	83	89	141	2
Y015.04400	4.4	5	50	83	89	141	2
Y015.04500	4.5	5	50	83	89	141	2
Y015.04600	4.6	5	50	94	101	151	2
Y015.04700	4.7	5	50	94	101	151	2
Y015.04800	4.8	5	50	94	101	151	2
Y015.04900	4.9	5	50	94	101	151	2
Y015.05000	5.0	5	50	94	101	151	2
Y015.05100	5.1	6	50	101	109	163	2
Y015.05200	5.2	6	50	101	109	163	2
Y015.05300	5.3	6	50	101	109	163	2
Y015.05400	5.4	6	50	101	109	163	2
Y015.05500	5.5	6	50	101	109	163	2
Y015.05600	5.6	6	50	113	121	173	2
Y015.05700	5.7	6	50	113	121	173	2
Y015.05800	5.8	6	50	113	121	173	2
Y015.05900	5.9	6	50	113	121	173	2
Y015.06000	6.0	6	50	113	121	173	2
Y015.06100	6.1	7	55	120	129	184	2
Y015.06200	6.2	7	55	120	129	184	2
Y015.06300	6.3	7	55	120	129	184	2
Y015.06400	6.4	7	55	120	129	184	2

深孔鑽 15xD



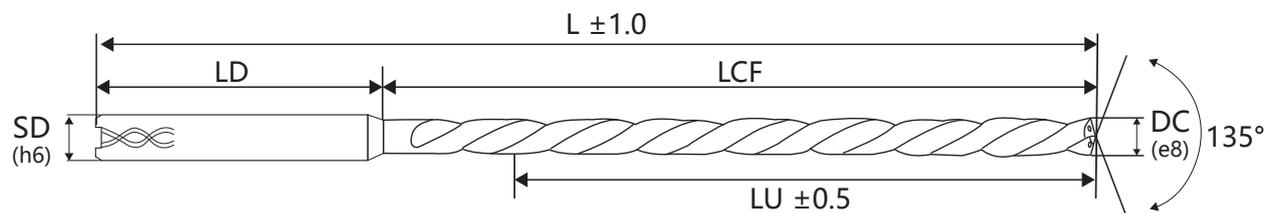
編號	刃徑 DC	柄徑 SD	柄長 LD	加工深度 LU	溝長 LCF	總長 L	刃數 S
Y015.06500	6.5	7	55	120	129	184	2
Y015.06600	6.6	7	55	131	141	194	2
Y015.06700	6.7	7	55	131	141	194	2
Y015.06800	6.8	7	55	131	141	194	2
Y015.06900	6.9	7	55	131	141	194	2
Y015.07000	7.0	7	55	131	141	194	2
Y015.07100	7.1	8	55	139	149	205	2
Y015.07200	7.2	8	55	139	149	205	2
Y015.07300	7.3	8	55	139	149	205	2
Y015.07400	7.4	8	55	139	149	205	2
Y015.07500	7.5	8	55	139	149	205	2
Y015.07600	7.6	8	55	150	161	215	2
Y015.07700	7.7	8	55	150	161	215	2
Y015.07800	7.8	8	55	150	161	215	2
Y015.07900	7.9	8	55	150	161	215	2
Y015.08000	8.0	8	55	150	161	215	2
Y015.08500	8.5	9	55	157	170	227	2
Y015.09000	9.0	9	55	168	182	237	2
Y015.09500	9.5	10	55	176	190	248	2
Y015.10000	10.0	10	55	187	202	258	2
Y015.10500	10.5	11	60	194	210	273	2
Y015.11000	11.0	11	60	206	222	283	2
Y015.11500	11.5	12	60	213	230	294	2
Y015.12000	12.0	12	60	224	242	304	2
Y015.12500	12.5	13	60	232	250	315	2
Y015.13000	13.0	13	60	243	262	325	2
Y015.13500	13.5	14	60	250	271	337	2
Y015.14000	14.0	14	60	262	283	347	2
Y015.14500	14.5	15	60	269	291	358	2
Y015.15000	15.0	15	60	280	303	368	2
Y015.15500	15.5	16	60	288	311	379	2
Y015.16000	16.0	16	60	299	323	389	2

深孔鑽 20xD



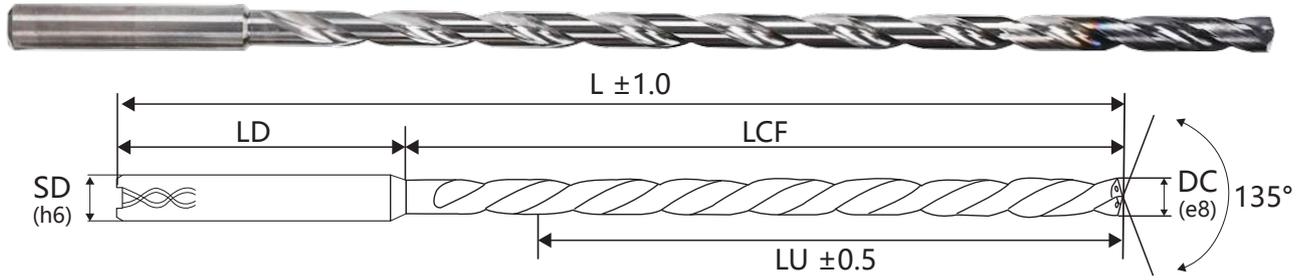
編號	刃徑 DC	柄徑 SD	柄長 LD	加工深度 LU	溝長 LCF	總長 L	刃數 S
Y020.03000	3.0	3	50	71	76	124	2
Y020.03100	3.1	4	50	82	87	137	2
Y020.03200	3.2	4	50	82	87	137	2
Y020.03300	3.3	4	50	82	87	137	2
Y020.03400	3.4	4	50	82	87	137	2
Y020.03500	3.5	4	50	82	87	137	2
Y020.03600	3.6	4	50	95	101	149	2
Y020.03700	3.7	4	50	95	101	149	2
Y020.03800	3.8	4	50	95	101	149	2
Y020.03900	3.9	4	50	95	101	149	2
Y020.04000	4.0	4	50	95	101	149	2
Y020.04100	4.1	5	50	106	112	164	2
Y020.04200	4.2	5	50	106	112	164	2
Y020.04300	4.3	5	50	106	112	164	2
Y020.04400	4.4	5	50	106	112	164	2
Y020.04500	4.5	5	50	106	112	164	2
Y020.04600	4.6	5	50	119	126	176	2
Y020.04700	4.7	5	50	119	126	176	2
Y020.04800	4.8	5	50	119	126	176	2
Y020.04900	4.9	5	50	119	126	176	2
Y020.05000	5.0	5	50	119	126	176	2
Y020.05100	5.1	6	50	131	139	193	2
Y020.05200	5.2	6	50	131	139	193	2
Y020.05300	5.3	6	50	131	139	193	2
Y020.05400	5.4	6	50	131	139	193	2
Y020.05500	5.5	6	50	131	139	193	2
Y020.05600	5.6	6	50	143	151	203	2
Y020.05700	5.7	6	50	143	151	203	2
Y020.05800	5.8	6	50	143	151	203	2
Y020.05900	5.9	6	50	143	151	203	2
Y020.06000	6.0	6	50	143	151	203	2
Y020.06100	6.1	7	55	153	162	217	2
Y020.06200	6.2	7	55	153	162	217	2
Y020.06300	6.3	7	55	153	162	217	2
Y020.06400	6.4	7	55	153	162	217	2

深孔鑽 20xD



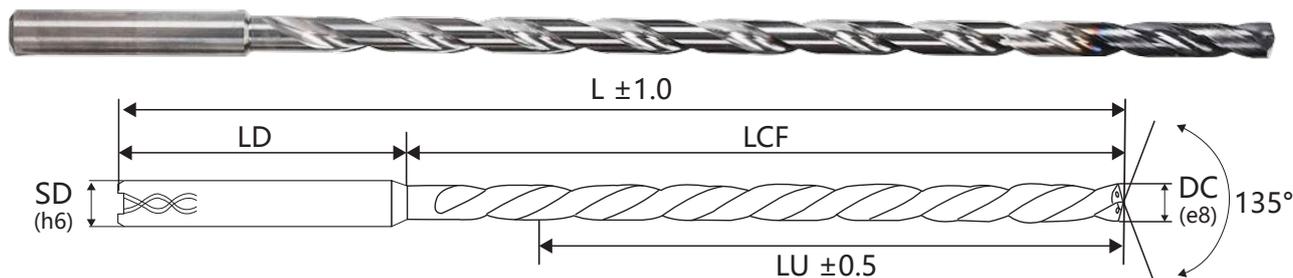
編號	刃徑 DC	柄徑 SD	柄長 LD	加工深度 LU	溝長 LCF	總長 L	刃數 S
Y020.06500	6.5	7	55	153	162	217	2
Y020.06600	6.6	7	55	166	176	229	2
Y020.06700	6.7	7	55	166	176	229	2
Y020.06800	6.8	7	55	166	176	229	2
Y020.06900	6.9	7	55	166	176	229	2
Y020.07000	7.0	7	55	166	176	229	2
Y020.07100	7.1	8	55	177	187	243	2
Y020.07200	7.2	8	55	177	187	243	2
Y020.07300	7.3	8	55	177	187	243	2
Y020.07400	7.4	8	55	177	187	243	2
Y020.07500	7.5	8	55	177	187	243	2
Y020.07600	7.6	8	55	190	201	255	2
Y020.07700	7.7	8	55	190	201	255	2
Y020.07800	7.8	8	55	190	201	255	2
Y020.07900	7.9	8	55	190	201	255	2
Y020.08000	8.0	8	55	190	201	255	2
Y020.08500	8.5	9	55	200	213	270	2
Y020.09000	9.0	9	55	213	227	282	2
Y020.09500	9.5	10	55	224	238	296	2
Y020.01000	10.0	10	55	237	252	308	2
Y020.10500	10.5	11	60	247	263	326	2
Y020.11000	11.0	11	60	261	277	338	2
Y020.11500	11.5	12	60	271	288	352	2
Y020.12000	12.0	12	60	284	302	364	2
Y020.12500	12.5	13	60	295	313	378	2
Y020.13000	13.0	13	60	308	327	390	2
Y020.13500	13.5	14	60	318	339	405	2
Y020.14000	14.0	14	60	332	353	417	2

深孔鑽 30xD



編號	刃徑 DC	柄徑 SD	柄長 LD	加工深度 LU	溝長 LCF	總長 L	刃數 S
Y030.03000	3.0	3	50	101	106	154	2
Y030.03100	3.1	4	50	117	122	172	2
Y030.03200	3.2	4	50	117	122	172	2
Y030.03300	3.3	4	50	117	122	172	2
Y030.03400	3.4	4	50	117	122	172	2
Y030.03500	3.5	4	50	117	122	172	2
Y030.03600	3.6	4	50	135	141	189	2
Y030.03700	3.7	4	50	135	141	189	2
Y030.03800	3.8	4	50	135	141	189	2
Y030.03900	3.9	4	50	135	141	189	2
Y030.04000	4.0	4	50	135	141	189	2
Y030.04100	4.1	5	50	151	157	209	2
Y030.04200	4.2	5	50	151	157	209	2
Y030.04300	4.3	5	50	151	157	209	2
Y030.04400	4.4	5	50	151	157	209	2
Y030.04500	4.5	5	50	151	157	209	2
Y030.04600	4.6	5	50	169	176	226	2
Y030.04700	4.7	5	50	169	176	226	2
Y030.04800	4.8	5	50	169	176	226	2
Y030.04900	4.9	5	50	169	176	226	2
Y030.05000	5.0	5	50	169	176	226	2
Y030.05100	5.1	6	50	184	192	246	2
Y030.05200	5.2	6	50	184	192	246	2
Y030.05300	5.3	6	50	184	192	246	2
Y030.05400	5.4	6	50	184	192	246	2
Y030.05500	5.5	6	50	184	192	246	2
Y030.05600	5.6	6	50	203	211	263	2
Y030.05700	5.7	6	50	203	211	263	2
Y030.05800	5.8	6	50	203	211	263	2
Y030.05900	5.9	6	50	203	211	263	2
Y030.06000	6.0	6	50	203	211	263	2
Y030.06100	6.1	7	55	218	227	282	2
Y030.06200	6.2	7	55	218	227	282	2
Y030.06300	6.3	7	55	218	227	282	2
Y030.06400	6.4	7	55	218	227	282	2

深孔鑽 30xD



編號	刃徑 DC	柄徑 SD	柄長 LD	加工深度 LU	溝長 LCF	總長 L	刃數 S
Y030.06500	6.5	7	55	218	227	282	2
Y030.06600	6.6	7	55	236	246	299	2
Y030.06700	6.7	7	55	236	246	299	2
Y030.06800	6.8	7	55	236	246	299	2
Y030.06900	6.9	7	55	236	246	299	2
Y030.07000	7.0	7	55	236	246	299	2
Y030.07100	7.1	8	55	252	262	318	2
Y030.07200	7.2	8	55	252	262	318	2
Y030.07300	7.3	8	55	252	262	318	2
Y030.07400	7.4	8	55	252	262	318	2
Y030.07500	7.5	8	55	252	262	318	2
Y030.07600	7.6	8	55	270	281	335	2
Y030.07700	7.7	8	55	270	281	335	2
Y030.07800	7.8	8	55	270	281	335	2
Y030.07900	7.9	8	55	270	281	335	2
Y030.08000	8.0	8	55	270	282	336	2
Y030.08500	8.5	9	55	285	298	355	2
Y030.09000	9.0	9	55	303	317	372	2
Y030.09500	9.5	10	55	319	333	391	2
Y030.10000	10.0	10	55	337	352	408	2

鎢鋼鑽切削條件

刃徑 DC	切削 條件	低碳鋼 (S3400)	一般鋼 S45C	合金鋼 SCM440H	高硬度鋼 SKD61
		(~200HB)	(200~300HB)	(250~300HB)	(~45HRC)
~Ø5.0	Vc	50-80-120	50-80-120	40-60-80	30-40-50
	f	0.15-0.20-0.25	0.15-0.20-0.25	0.10-0.15-0.20	0.08-0.12-0.15
~Ø10.0	Vc	70-110-150	70-110-150	60-80-100	30-40-50
	f	0.20-0.28-0.35	0.20-0.28-0.35	0.20-0.25-0.30	0.10-0.15-0.20
~Ø20.0	Vc	80-120-160	60-80-160	60-90-120	30-40-50
	f	0.25-0.30-0.35	0.25-0.30-0.35	0.20-0.25-0.30	0.12-0.20-0.25

刃徑 DC	切削 條件	灰口鑄鐵 FC250	球墨鑄鐵 FCD450	鈦合金	鎳基耐熱合金
		(~300HB)	(~300HB)	(~350HB)	(~170HB)
~Ø5.0	Vc	50-70-90	40-50-80	10-20-30	10-20-30
	f	0.15-0.20-0.30	0.15-0.20-0.25	0.08-0.09-0.10	0.05-0.06-0.08
~Ø10.0	Vc	60-80-100	50-70-90	25-32-40	15-22-30
	f	0.20-0.28-0.35	0.20-0.28-0.35	0.08-0.10-0.12	0.08-0.09-0.10
~Ø20.0	Vc	70-100-120	60-80-100	25-32-40	28-25-35
	f	0.25-0.30-0.35	0.25-0.30-0.35	0.10-0.12-0.15	0.08-0.09-0.10

3刃出水型切削條件

刃徑 DC	切削 條件	軟鋼/一般鋼	灰口鑄鐵 FC250	球墨鑄鐵 FCD450
		(~300HB)	(~300HB)	(~300HB)
~Ø5.0	Vc	50-80-120	50-70-90	40-50-80
	f	0.15-0.20-0.25	0.20-0.30-0.45	0.18-0.24-0.30
~Ø10.0	Vc	70-100-150	60-80-100	50-60-90
	f	0.20-0.30-0.40	0.30-0.45-0.60	0.30-0.40-0.50
~Ø16.0	Vc	80-120-160	70-100-120	60-80-100
	f	0.35-0.45-0.55	0.40-0.60-0.80	0.40-0.55-0.70

出水型鎢鋼鑽切削條件

刃徑 DC	切削 條件	低碳鋼 (S3400)	一般鋼 S45C	合金鋼 SCM440H	高硬度鋼 SKD61
		(~200HB)	(200~300HB)	(250~300HB)	(~45HRC)
~Ø5.0	Vc	40-60-100	40-60-100	30-50-70	20-30-40
	f	0.15-0.20-0.25	0.15-0.20-0.25	0.10-0.15-0.20	0.06-0.08-0.10
~Ø10.0	Vc	50-70-100	50-70-120	40-60-80	20-30-40
	f	0.20-0.25-0.30	0.20-0.25-0.30	0.20-0.25-0.30	0.10-0.12-0.15
~Ø20.0	Vc	60-80-100	60-80-120	40-60-80	20-30-40
	f	0.20-0.25-0.35	0.20-0.25-0.35	0.20-0.25-0.30	0.10-0.12-0.15

刃徑 DC	切削 條件	灰口鑄鐵 FC250	球墨鑄鐵 FCD450	鈦合金	鎳基耐熱合金
		(~300HB)	(~300HB)	(-350HB)	(~170HB)
~Ø5.0	Vc	40-60-70	40-50-60	10-20-30	10-15-20
	f	0.15-0.20-0.30	0.15-0.20-0.25	0.03-0.05-0.07	0.05-0.06-0.07
~Ø10.0	Vc	50-60-80	50-60-70	10-20-30	10-15-20
	f	0.20-0.28-0.35	0.20-0.28-0.35	0.05-0.08-0.10	0.08-0.09-0.10
~Ø20.0	Vc	60-70-90	60-70-80	10-20-30	10-15-20
	f	0.25-0.30-0.35	0.25-0.30-0.35	0.07-0.10-0.12	0.08-0.09-0.10

出水型深孔鑽切削條件

刃徑 DC	切削 條件	一般鋼	合金鋼	高硬度鋼	灰口鑄鐵 球墨鑄鐵
		(~250HB)	(~300HB)	(~40HRC)	
~Ø3.0	Vc	50-60-80	40-55-70	30-40-50	40-55-70
	f	0.12-0.15-0.20	0.10-0.13-0.16	0.06-0.08-0.12	0.15-0.18-0.23
~Ø5.0	Vc	50-60-80	50-60-70	30-45-55	50-60-70
	f	0.15-0.20-0.25	0.12-0.15-0.20	0.08-0.10-0.14	0.17-0.25-0.35
~Ø10.0	Vc	50-70-90	50-65-80	30-50-60	50-65-80
	f	0.20-0.25-0.30	0.15-0.20-0.25	0.10-0.15-0.20	0.25-0.28-0.35
~Ø16.0	Vc	60-80-100	50-65-80	40-55-70	50-65-80
	f	0.25-0.30-0.35	0.15-0.23-0.27	0.12-0.15-0.23	0.25-0.30-0.35